



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3290-041
Job Sheet 207973



Part No: D3290-041

Job Qty: 2 pcs

Part Name: Replacement Exterior Window For -111



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/9/20

Job Tracking No:

Due Date: 3/13/20

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV C IPP B 05.05.25 Added Step 11 KJ/JLM IPP C IPP Rev:D Now on Waterjet 06-06-16 JLM IPP rev
E rev C dwg 07.09.28 EC verified by: DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	2 pcs	3/13/20		0.00	0.86	Small Fab - 1		DAS 58 9-89 MAR 11 2020
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
							Small Fab - Various 1		
170	QC 5	2 pcs	3/13/20		0.00	0.00	QC 5 - 10		DAS 30 9-89 MAR 11 2020
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
180	Packaging 3-1 - Stock - B4B	2 pcs	3/13/20		0.00	0.00	Packaging 3 - 1 - B4B		

					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	DAS
					Packaging 3 - 7 - B4B	58
					Packaging 3 - 8 - B4B	9-89
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	
					190 QC 21 - SA	2 pcs
				QC 21 - SA - 70	DAS	
				QC 21 - SA - 53	21 MAR 11 2020	

Part Op 100 - (Small Fab) ***Windows need to be protected at all time*** **DEBURR EDGE LIGHTLY*** Assemble as per Dwg
 Descriptions: D3290 VERIFY BY: _____ DATE: _____ Clean D3290-041, wrap in foam wrap and place in plastic
 wrap ***Inspection complete D2126 length of material needs to be check for any deformations, material build ups or issue
 that will lead to any rejections***
 170 - (QC5- Inspect part completeness to step on W/O)
 180 - (Identify as per dwg & Stock Location: _____)
 190 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2126	Locking Seal (Sold Per Foot)	13 ft (6.5 ea)	100-Small Fab - 1	500408
D3290-1	Frame	2 pcs (1 ea)	100-Small Fab - 1	5054705
D3290-3	Window	2 pcs (1 ea)	100-Small Fab - 1	5057546

S107093

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	D2126	13	345	0
	D3290-1	2	2	0
	D3290-3	2	7	0

Part Specifications
Specifications could not be found.

Plex 3/9/20 9:39 AM dart.lacelle.linda